



## Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 12

LOCTITE 406 TAK PAK 20G/10ML ML

SDS No. : 696978  
V002.1

Revision: 26.07.2023

printing date: 15.01.2024

Replaces version from: 13.07.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 406 TAK PAK 20G/10ML ML

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Specific target organ toxicity - single exposure Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

#### 2.2. Label elements

##### Label elements (CLP):

Hazard pictogram:



Contains

Ethyl 2-cyanoacrylate

<b>Signal word:</b>	Warning
<b>Hazard statement:</b>	H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation.
<b>Supplemental information</b>	Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.
<b>Precautionary statement: Prevention</b>	P261 Avoid breathing vapors. P280 Wear protective gloves/eye protection.
<b>Precautionary statement: Response</b>	P337+P313 If eye irritation persists: Get medical advice/attention. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Precautionary statement: Disposal</b>	P501 Dispose of contents/container in accordance with national regulation.

### 2.3. Other hazards

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Ethyl 2-cyanoacrylate 7085-85-0 230-391-5 01-2119527766-29	50- 100 %	Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315	STOT SE 3; H335; C $\geq$ 10 %	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth.

Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.

Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn.

Burns should be treated normally after the adhesive has been removed from the skin.

Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water.

**Eye contact:**

If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.

Keep eye covered until debonding is complete, usually within 1-3 days.

Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.

Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

**Ingestion:**

Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours).

**4.2. Most important symptoms and effects, both acute and delayed**

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

Foam, extinguishing powder, carbon dioxide.

Fine water spray

**Extinguishing media which must not be used for safety reasons:**

None known

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation.

Avoid contact with skin and eyes.

Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Ventilation (low level) is recommended when using large volumes

Use of dispensing equipment is recommended to minimise the risk of skin or eye contact

Avoid skin and eye contact.

See advice in section 8

## Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethyl 2-cyanoacrylate 7085-85-0 [ETHYL CYANOACRYLATE]	0,3	1,5	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

**Occupational Exposure Limits**Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethyl 2-cyanoacrylate 7085-85-0 [ETHYL 2-CYANOACRYLATE; ETHYL CYANOACRYLATE]	1		Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
Ethyl 2-cyanoacrylate 7085-85-0 [ETHYL 2-CYANOACRYLATE; ETHYL CYANOACRYLATE]	0,2		Time Weighted Average (TWA):		IR_OEL

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Ethyl 2-cyanoacrylate 7085-85-0	Workers	Inhalation	Long term exposure - local effects		9,25 mg/m <sup>3</sup>	
Ethyl 2-cyanoacrylate 7085-85-0	Workers	Inhalation	Long term exposure - systemic effects		9,25 mg/m <sup>3</sup>	
Ethyl 2-cyanoacrylate 7085-85-0	General population	Inhalation	Long term exposure - local effects		9,25 mg/m <sup>3</sup>	
Ethyl 2-cyanoacrylate 7085-85-0	General population	Inhalation	Long term exposure - systemic effects		9,25 mg/m <sup>3</sup>	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:****Engineering controls:**

Ensure good ventilation/extraction.

**Respiratory protection:**

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Polyethylene or polypropylene gloves are recommended when using large volumes.

Do not use PVC, rubber or nylon gloves.

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	Clear, colourless
Odor	irritating
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -25 °C (< -13 °F)
Initial boiling point	> 149 °C (> 300.2 °F)None
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	80 - 93 °C (176 - 199.4 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product reacts with water.
Viscosity (kinematic) (40 °C (104 °F); )	15 - 20 mm <sup>2</sup> /s
Viscosity, dynamic (Cone and plate; 25 °C (77 °F); Shear gradient: 3.000 s <sup>-1</sup> )	12,0 - 22,0 mPa.s LCT STM 740; cone & plate viscosity
Viscosity, dynamic (Brookfield; Instrument: LVF; 25 °C (77 °F); speed of rotation: 30 min <sup>-1</sup> ; Spindle No: 1)	15,0 - 25,0 mPa.s LCT STM 10; Viscosity Brookfield
Viscosity, dynamic (Brookfield; Instrument: LVT; speed of rotation: 60 min <sup>-1</sup> ; Spindle No: 1)	15 - 25 cp LCT STM 10; Viscosity Brookfield
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Polymerises in presence of water.
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Solubility (qualitative) (Solvent: Acetone)	Soluble
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (50 °C (122 °F))	Mixture < 700 mbar;no method / method unknown
Density (20 °C (68 °F))	1,1 g/cm <sup>3</sup> no method / method unknown
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

### 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

None if used for intended purpose.

**SECTION 11: Toxicological information****General toxicological information:**

Cyanoacrylates are considered to have relatively low toxicity. Acute oral LD50 is >5000mg/kg (rat). It is almost impossible to swallow as it rapidly polymerises in the mouth.

Prolonged exposure to high concentrations of vapours may lead to chronic effects in sensitive individuals

In dry atmosphere with < 50% humidity, vapours may irritate the eyes and respiratory system

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 423 (Acute Oral toxicity)

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	LD50	> 2.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

Bonds skin in seconds. Considered to be of low toxicity: acute dermal LD50 (rabbit)>2000mg/kg

Due to polymerisation at the skin surface allergic reaction is unlikely to occur

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	slightly irritating	24 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Liquid product will bond eyelids. In a dry atmosphere (RH<50%) vapours may cause irritation and lachrymatory effect

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	not sensitising	Skin sensitisation	guinea pig	not specified

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

<b>Hazardous substances CAS-No.</b>	<b>Result</b>	<b>Type of study / Route of administration</b>	<b>Metabolic activation / Exposure time</b>	<b>Species</b>	<b>Method</b>
Ethyl 2-cyanoacrylate 7085-85-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Ethyl 2-cyanoacrylate 7085-85-0	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Ethyl 2-cyanoacrylate 7085-85-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

No data available.

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Biological and Chemical Oxygen Demands (BOD and COD) are insignificant.  
Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

No data available.

**Toxicity (aquatic invertebrates):**

No data available.

**Chronic toxicity (aquatic invertebrates):**

No data available.

**Toxicity (Algae):**

No data available.

**Toxicity (microorganisms):**

No data available.

**12.2. Persistence and degradability**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Ethyl 2-cyanoacrylate 7085-85-0	not readily biodegradable.	aerobic	57 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**12.3. Bioaccumulative potential**

No data available.

**12.4. Mobility in soil**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Ethyl 2-cyanoacrylate 7085-85-0	0,776	22 °C	EU Method A.8 (Partition Coefficient)

**12.5. Results of PBT and vPvB assessment**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Ethyl 2-cyanoacrylate 7085-85-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Dispose of in accordance with local and national regulations.

Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

## SECTION 14: Transport information

### 14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	3334

### 14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Aviation regulated liquid, n.o.s. (Cyanacrylate ester)

### 14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	9

### 14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	III

### 14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

### 14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content	< 3 %

(2010/75/EC)

### 15.2. Chemical safety assessment

A chemical safety assessment has been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

### Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**

## Annex - Exposure Scenarios:

Exposure Scenarios for ethyl 2-cyanoacrylate can be downloaded under the following link:  
<https://mysds.henkel.com/index.html#/appSelection>



## Safety Data Sheet according to (EC) No 1907/2006 as amended Page 1 of 14

LOCTITE 406 TAK PAK 20G/10ML ML

SDS No. : 677038  
V002.1

Revision: 26.07.2023  
printing date: 15.01.2024

Replaces version from: 27.04.2023

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 406 TAK PAK 20G/10ML ML

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Primer

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Adhesives  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapour.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central nervous system	

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



##### Contains

isopropyl acetate

<b>Signal word:</b>	Danger
<b>Hazard statement:</b>	H225 Highly flammable liquid and vapour. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness.
<b>Supplemental information</b>	EUH066 Repeated exposure may cause skin dryness or cracking.
<b>Precautionary statement: Prevention</b>	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 Avoid breathing vapors. P280 Wear protective gloves/protective clothing.
<b>Precautionary statement: Response</b>	P337+P313 If eye irritation persists: Get medical advice/attention.
<b>Precautionary statement: Storage</b>	P403+P235 Store in a well-ventilated place. Keep cool.

### 2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
isopropyl acetate 108-21-4 203-561-1 01-2119537214-46	50- 100 %	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336		
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2 229-713-7 01-2119977097-24	0,1- < 1 %	Acute Tox. 3, Oral, H301 Skin Corr. 1B, H314 Eye Dam. 1, H318 Met. Corr. 1, H290	oral:ATE = 215 mg/kg	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:  
Rinse with running water and soap.  
Obtain medical attention if irritation persists.

Eye contact:  
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:  
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### **4.2. Most important symptoms and effects, both acute and delayed**

EYE: Irritation, conjunctivitis.

Vapors may cause drowsiness and dizziness.

Prolonged or repeated contact may cause skin irritation.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

##### **Suitable extinguishing media:**

water, carbon dioxide, foam, powder

##### **Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

#### **5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

##### **Additional information:**

In case of fire, keep containers cool with water spray.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

#### **7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

## Hygiene measures:

- Good industrial hygiene practices should be observed.
- Wash hands before work breaks and after finishing work.
- Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

- Keep away from sources of ignition.
- Keep container tightly sealed.
- Refer to Technical Data Sheet
- Do not store near sources of heat or ignition, or reactive materials.
- Store in a cool, well-ventilated place.
- Store in a dry place.

**7.3. Specific end use(s)**

Primer

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Isopropyl acetate 108-21-4 [ISOPROPYL ACETATE]	200	849	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

**Occupational Exposure Limits**

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Isopropyl acetate 108-21-4 [PROPYL ACETATE ISOMERS: ISOPROPYL ACETATE]	100		Time Weighted Average (TWA):		IR_OEL
Isopropyl acetate 108-21-4 [PROPYL ACETATE ISOMERS: ISOPROPYL ACETATE]	150		Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
isopropyl acetate 108-21-4	aqua (freshwater)		0,22 mg/l				
isopropyl acetate 108-21-4	aqua (marine water)		0,02 mg/l				
isopropyl acetate 108-21-4	sediment (freshwater)				1,25 mg/kg		
isopropyl acetate 108-21-4	sediment (marine water)				0,125 mg/kg		
isopropyl acetate 108-21-4	Soil				0,35 mg/kg		
isopropyl acetate 108-21-4	sewage treatment plant (STP)		190 mg/l				
isopropyl acetate 108-21-4	aqua (intermittent releases)		1,1 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	aqua (freshwater)		0,24 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	aqua (marine water)		0,024 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	aqua (intermittent releases)		0,5 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	sewage treatment plant (STP)		13 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	sediment (freshwater)				1,46 mg/kg		
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	sediment (marine water)				0,146 mg/kg		
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Soil				0,152 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
isopropyl acetate 108-21-4	Workers	inhalation	Acute/short term exposure - systemic effects		558 mg/m3	
isopropyl acetate 108-21-4	Workers	inhalation	Long term exposure - local effects		227 mg/m3	
isopropyl acetate 108-21-4	Workers	inhalation	Long term exposure - systemic effects		275 mg/m3	
isopropyl acetate 108-21-4	Workers	dermal	Long term exposure - systemic effects		27 mg/kg	
isopropyl acetate 108-21-4	General population	inhalation	Acute/short term exposure - systemic effects		335 mg/m3	
isopropyl acetate 108-21-4	General population	inhalation	Long term exposure - local effects		136 mg/m3	
isopropyl acetate 108-21-4	General population	inhalation	Long term exposure - systemic effects		168 mg/m3	
isopropyl acetate 108-21-4	General population	dermal	Long term exposure - systemic effects		16 mg/kg	
isopropyl acetate 108-21-4	General population	oral	Long term exposure - systemic effects		16 mg/kg	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Workers	inhalation	Long term exposure - systemic effects		10,6 mg/m3	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Workers	dermal	Long term exposure - systemic effects		3 mg/kg	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	General population	inhalation	Long term exposure - systemic effects		2,6 mg/m3	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	General population	dermal	Long term exposure - systemic effects		1,5 mg/kg	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	General population	oral	Long term exposure - systemic effects		1,5 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Delivery form	liquid
Colour	transparent, Slightly Hazy
Odor	aromatic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Initial boiling point	82 °C (179.6 °F)
Flammability	Currently under determination
Explosive limits	Currently under determination
Flash point	4 °C (39.2 °F); Tagliabue closed cup
Auto-ignition temperature	Currently under determination
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Currently under determination
Solubility (qualitative)	Not miscible
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	Not applicable
	Mixture
Vapour pressure	< 700 mbar
(50 °C (122 °F))	
Vapour pressure	56 mbar
(20 °C (68 °F))	
Density	0,87 g/cm <sup>3</sup> no method / method unknown
()	
Relative vapour density:	Currently under determination
Particle characteristics	Not applicable
	Product is a liquid

**9.2. Other information**

Other information not applicable for this product

## SECTION 10: Stability and reactivity

**10.1. Reactivity**

None if used properly.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

Stable under normal conditions of storage and use.

**10.5. Incompatible materials**

None if used properly.

## SECTION 11: Toxicological information

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
isopropyl acetate 108-21-4	LD50	6.750 mg/kg	rat	other guideline:
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Acute toxicity estimate (ATE)	215 mg/kg		Expert judgement

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
isopropyl acetate 108-21-4	LD50	> 17.400 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
isopropyl acetate 108-21-4	LC50	50,6 mg/l	vapour	8 h	rat	not specified

**Skin corrosion/irritation:**

No data available.

**Serious eye damage/irritation:**

No data available.

**Respiratory or skin sensitization:**

No data available.

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

<b>Hazardous substances CAS-No.</b>	<b>Result</b>	<b>Type of study / Route of administration</b>	<b>Metabolic activation / Exposure time</b>	<b>Species</b>	<b>Method</b>
isopropyl acetate 108-21-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

No data available.

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
isopropyl acetate 108-21-4	LC50	400 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	LC50	> 100 - 220 mg/l	96 h	Leuciscus idus	DIN 38412-15

#### Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
isopropyl acetate 108-21-4	EC50	> 1.000 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	EC50	50 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	NOEC	> 12 mg/l	21 day	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	EC50	> 100 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	NOEC	> 100 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	EC 50	330 mg/l	17 h		not specified

#### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
isopropyl acetate 108-21-4	readily biodegradable	aerobic	72 %	20 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	not inherently biodegradable	aerobic	< 20 %	28 day	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	not readily biodegradable.	aerobic	< 20 %	28 day	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)

#### 12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	< 0,4	42 day		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

**12.4. Mobility in soil**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
isopropyl acetate 108-21-4	1,28		not specified

**12.5. Results of PBT and vPvB assessment**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
isopropyl acetate 108-21-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

<b>SECTION 14: Transport information</b>
--

**14.1. UN number or ID number**

ADR	1220
RID	1220
ADN	1220
IMDG	1220
IATA	1220

**14.2. UN proper shipping name**

ADR	ISOPROPYL ACETATE
RID	ISOPROPYL ACETATE
ADN	ISOPROPYL ACETATE
IMDG	ISOPROPYL ACETATE
IATA	Isopropyl acetate

**14.3. Transport hazard class(es)**

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

**14.4. Packing group**

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (D/E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

<b>SECTION 15: Regulatory information</b>
---

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	99,9 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.

H290 May be corrosive to metals.

H301 Toxic if swallowed.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**