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Safety data sheet according to Regulation (EC) No 1907/2006, Annex II (last amended by Regulation (EU) 2020/878)
Revision date / version: 15.05.2026 / 0016
Replacing version dated / version: 20.07.2025 / 0015
Valid from: 15.05.2026
PDF print date: 19.05.2026
Liquimate Kraftkleber 8050 MS

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II (last amended by Regulation (EU) 2020/878)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Liquimate Kraftkleber 8050 MS

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Seam sealant

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

GB

LIQUI MOLY GmbH
Jerg-Wieland-Str. 4
89081 Ulm-Lehr
Tel.: (+49) 0731-1420-0
Fax: (+49) 0731-1420-88

LIQUI MOLY UK
1310 Solihull Parkway
Birmingham Business Park
B37 7YB Solihull
Tel: +44 121 796 5365

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

GB

Landspítali- The National University Hospital of Iceland, tel. +354 543 2222 or 112 (valid only for Iceland)

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (LMR)
+1 872 5888271 (LMR)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

The mixture is not classified as dangerous in the terms of the Regulation (EC) 1272/2008 (CLP).

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

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EUH208-Contains Trimethoxyvinylsilane. May produce an allergic reaction.

EUH210-Safety data sheet available on request.

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a.

3.2 Mixtures

Trimethoxyvinylsilane	
Registration number (REACH)	01-2119513215-52-XXXX
Index	014-049-00-0
EINECS, ELINCS, NLP, REACH-IT List-No.	220-449-8
CAS	2768-02-7
content %	1-<3
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Sens. 1B, H317
Specific Concentration Limits and ATE	ATE (as inhalation, Dusts or mist): 1,5 mg/l/4h ATE (as inhalation, Vapours): 16,8 mg/l/4h

3-(trimethoxysilyl)propylamine	
Registration number (REACH)	01-2119510159-45-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	237-511-5
CAS	13822-56-5
content %	1-<2,5
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Skin Irrit. 2, H315 Eye Dam. 1, H318

Diocetyl tin oxide	
Registration number (REACH)	01-2119971268-27-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	212-791-1
CAS	870-08-6
content %	0,1-<0,5
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	STOT SE 2, H371

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.

The substances named in this section are given with their actual, appropriate classification!

For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

The addition of the highest concentrations listed here can result in a classification. Only when this classification is listed in Section 2 does it apply. In all other cases the total concentration is below the classification.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!

Never pour anything into the mouth of an unconscious person!

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Inhalation

Remove person from danger area.

Supply person with fresh air and consult doctor according to symptoms.

Skin contact

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.

Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.

Do not induce vomiting. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.

In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

Sensitive individuals:

Allergic reaction possible.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

CO₂

Extinction powder

Water jet spray

Large fire:

Water jet spray / alcohol resistant foam

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon

Silicon dioxide

Toxic gases

Oxides of nitrogen

5.3 Advice for firefighters

For personal protective equipment see Section 8.

Use explosion-proof equipment.

Protective respirator with independent air supply.

Cool container at risk with water.

Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.

Ensure sufficient ventilation, remove sources of ignition.

Avoid dust formation with solid or powder products.

Leave the danger zone if possible, use existing emergency plans if necessary.

Avoid contact with eyes or skin.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.

- NIOSH 2000 (METHANOL) - 1998
- NIOSH 2549 (VOLATILE ORGANIC COMPOUNDS (SCREENING)) - 1996
- NIOSH 3800 (ORGANIC AND INORGANIC GASES BY EXTRACTIVE FTIR SPECTROMETRY) - 2016
- Draeger - Alcohol 100/a (CH 29 701)

BMGV: ---

Other information: Sk (WEL, EU)

Chemical Name

general dust limit

WEL-TWA: 10 mg/m³ (inhal. dust), 4 mg/m³ (respir. dust)

WEL-STEL: ---

Monitoring procedures:

BMGV: ---

Other information: ---

Trimethoxyvinylsilane

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,4	mg/l	Assessment factor: 50
	Environment - marine		PNEC	0,04	mg/l	Assessment factor: 500
	Environment - water, sporadic (intermittent) release		PNEC	1,21	mg/l	
	Environment - sewage treatment plant		PNEC	6,6	mg/l	
	Environment - sediment, freshwater		PNEC	0,29	mg/kg dw	
	Environment - sediment, marine		PNEC	0,15	mg/kg dw	
	Environment - soil		PNEC	0,048	mg/kg dw	
Consumer	Human - dermal	Short term, systemic effects	DNEL	0,1	mg/kg bw/day	
Consumer	Human - dermal	Long term, systemic effects	DNEL	0,63	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	6,8	mg/m ³	
Consumer	Human - oral	Long term, systemic effects	DNEL	0,63	mg/kg bw/day	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	93,4	mg/m ³	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	0,91	mg/kg bw/d	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	27,6	mg/m ³	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	4,9	mg/m ³	

3-(trimethoxysilyl)propylamine

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,5	mg/l	
	Environment - marine		PNEC	0,05	mg/l	
	Environment - water, sporadic (intermittent) release		PNEC	3,3	mg/l	
	Environment - sediment, freshwater		PNEC	1,8	mg/kg dry weight	
	Environment - sediment, marine		PNEC	0,18	mg/kg dry weight	

	Environment - soil		PNEC	0,045	mg/kg dry weight	
	Environment - sewage treatment plant		PNEC	0,81	mg/l	
	Environment - oral (animal feed)		PNEC	11,1	mg/kg	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	17,4	mg/m3	
Consumer	Human - dermal	Short term, systemic effects	DNEL	5	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	1,7	mg/m3	
Consumer	Human - dermal	Long term, systemic effects	DNEL	0,5	mg/kg	
Consumer	Human - oral	Long term, systemic effects	DNEL	5	mg/kg bw/day	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	17,4	mg/m3	
Workers / employees	Human - dermal	Short term, systemic effects	DNEL	8,3	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	7,1	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	1	mg/kg	

Diocetyl tin oxide						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - sediment, freshwater		PNEC	0,028	mg/kg dw	
	Environment - sediment, marine		PNEC	0,0028	mg/kg dw	
	Environment - sewage treatment plant		PNEC	100	mg/l	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	0,0009	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	0,002	mg/kg bw/d	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	0,05	mg/kg bw/d	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	0,004	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	0,025	mg/kg bw/d	

Carbon black						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	1	mg/l	
	Environment - marine		PNEC	0,1	mg/l	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	0,06	mg/m3	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	1	mg/m3	

Calcium carbonate						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note

	Environment - sewage treatment plant		PNEC	100	mg/l	
Consumer	Human - oral	Long term, systemic effects	DNEL	6,1	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	10	mg/m3	
Consumer	Human - inhalation	Long term, local effects	DNEL	1,06	mg/m3	
Consumer	Human - oral	Short term, systemic effects	DNEL	6,1	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	4,26	mg/m3	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	10	mg/m3	

Methanol						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	154	mg/l	
	Environment - marine		PNEC	15,4	mg/l	
	Environment - sediment, freshwater		PNEC	570,4	mg/kg	
	Environment - sediment, marine		PNEC	57,04	mg/kg	
	Environment - soil		PNEC	23,5	mg/kg	
	Environment - water, sporadic (intermittent) release		PNEC	1540	mg/l	
	Environment - sewage treatment plant		PNEC	100	mg/l	
Consumer	Human - inhalation	Long term, local effects	DNEL	26	mg/m3	
Consumer	Human - inhalation	Short term, local effects	DNEL	26	mg/m3	
Consumer	Human - dermal	Short term, systemic effects	DNEL	4	mg/kg bw/day	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	26	mg/m3	
Consumer	Human - oral	Short term, systemic effects	DNEL	4	mg/kg bw/day	
Consumer	Human - dermal	Long term, systemic effects	DNEL	4	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	26	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	4	mg/kg bw/day	
Workers / employees	Human - dermal	Short term, systemic effects	DNEL	20	mg/kg bw/day	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	130	mg/m3	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	130	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	20	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	130	mg/m3	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	130	mg/m3	

GB - United Kingdom | WEL-TWA = Workplace Exposure Limit - Long-term exposure limit - 8-hour TWA (= time weighted average) reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:

(8) = Inhalable fraction (2004/37/CE, 2017/164/EU). (9) = Respirable fraction (2004/37/CE, 2017/164/EU). (11) = Inhalable fraction

(2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (2004/37/CE). |

| WEL-STEL = Workplace Exposure Limit - Short-term exposure limit - 15-minute reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:

(8) = Inhalable fraction (2004/37/EC, 2017/164/EU). (9) = Respirable fraction (2004/37/EC, 2017/164/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). |

| BMGV = Biological monitoring guidance value (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 98/24/EC or 2004/37/EC or SCOEL (Biological Limit Value - BLV, Recommendation from the Scientific Committee on Occupational Exposure Limits (SCOEL)) |

| Other information (EH40/2005 Workplace exposure limits (Fourth Edition 2020)): Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, 2019/1831/EU or 2024/869/EU:

(13) = The substance can cause sensitisation of the skin and of the respiratory tract (98/24/EC, 2004/37/CE), (14) = The substance can cause sensitisation of the skin (2004/37/CE), (15) = Substantial contribution to the total body burden via dermal exposure possible. |

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

With danger of contact with eyes.

Tight fitting protective goggles with side protection (EN ISO 16321-1).

Skin protection - Hand protection:

Chemical resistant protective gloves (EN ISO 374).

Recommended

Protective gloves in butyl rubber (EN ISO 374).

Protective Neoprene® / polychloroprene gloves (EN ISO 374).

Protective nitrile gloves (EN ISO 374).

Minimum layer thickness in mm:

>= 0,7

Permeation time (penetration time) in minutes:

>= 480

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

Normally not necessary.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Paste, solid.
Colour:	Black
Odour:	Characteristic
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	There is no information available on this parameter.
Lower explosion limit:	Does not apply to solids.
Upper explosion limit:	Does not apply to solids.
Flash point:	Does not apply to solids.
Auto-ignition temperature:	Does not apply to solids.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	6000-14000 Pas (20°C, Dynamic viscosity)
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	1,48 g/cm ³
Relative vapour density:	Does not apply to solids.
Particle characteristics:	There is no information available on this parameter.

9.2 Other information

Explosives:	Product is not explosive.
Oxidising liquids:	There is no information available on this parameter.

SECTION 10: Stability and reactivity

10.1 Reactivity

reacts with water

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

Moisture

10.5 Incompatible materials

None known

10.6 Hazardous decomposition products

See also section 5.2

When hardening:

Methanol

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

Liquimate Kraftkleber 8050 MS

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:	ATE	506,6	mg/l/4h			calculated value, Vapours
Acute toxicity, by inhalation:	ATE	>5	mg/l/4h			calculated value, Dust

Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:					OECD 437 (Bovine Corneal Opacity + Permeability Test for Identif. Ocular Corros. + Severe Irritants)	Not irritant, Analogous conclusion
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Trimethoxyvinylsilane						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	7120	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	3200	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	16,8	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Vapours
Acute toxicity, by inhalation:	ATE	16,8	mg/l/4h			Vapours
Acute toxicity, by inhalation:	ATE	1,5	mg/l/4h			Dusts or mist
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Skin Sens. 1B
Germ cell mutagenicity:					OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative Chinese hamster
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Germ cell mutagenicity:				Rat	OECD 489 (In Vivo Mammalian Alkaline Comet Assay)	Negative
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Reproductive toxicity:	NOAEL	1000	mg/kg	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	Negative
Reproductive toxicity (Developmental toxicity):	NOAEL	>= 75	mg/kg	Rabbit	OECD 414 (Prenatal Developmental Toxicity Study)	Negative
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	62,5	mg/kg	Rat	OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	Target organ(s): bladder
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	LOAEL	0,58	mg/l	Rat	OECD 413 (Subchronic Inhalation Toxicity - 90-Day Study)	Vapours

Symptoms:						drowsiness, dizziness, nausea, abdominal pain, breathing difficulties, visual disturbances
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3-(trimethoxysilyl)propylamine						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	3030	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	> 10000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Eye Dam. 1
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:				Human being	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative, Analogous conclusion
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative, Analogous conclusion
Germ cell mutagenicity:					OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative, Analogous conclusion Chinese hamster
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	200	mg/kg	Rat	OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	Target organ(s): liver, Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	LOAEL	600	mg/kg	Rat	OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	Target organ(s): liver, Analogous conclusion

Carbon black						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat		
Acute toxicity, by dermal route:	LD50	>3000	mg/kg			
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Not sensitising
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Carcinogenicity:				Mouse		Negative
Specific target organ toxicity - repeated exposure (STOT-RE):	NOEL	0,0011	mg/l			References, Target organ(s): lung(90d)
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	137	mg/kg	Mouse		

Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	52	mg/kg	Rat		
Aspiration hazard:						No

Calcium carbonate						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat	OECD 420 (Acute Oral toxicity - Fixe Dose Procedure)	
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	>3	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	No (skin contact)
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:					OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative
Carcinogenicity:						No indications of such an effect.
Reproductive toxicity:	NOEL	1000	mg/kg bw/d	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Specific target organ toxicity - single exposure (STOT-SE):						No indications of such an effect.
Specific target organ toxicity - repeated exposure (STOT-RE):						No indications of such an effect.
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	1000	mg/kg bw/d	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEC	0,212	mg/l	Rat	OECD 413 (Subchronic Inhalation Toxicity - 90-Day Study)	
Aspiration hazard:						No

Methanol						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	ATE	300	mg/kg			
Acute toxicity, by oral route:	LDLo	300	mg/kg	Human being		Experiences on persons.
Acute toxicity, by dermal route:	ATE	300	mg/kg			
Acute toxicity, by dermal route:	LD50	17100	mg/kg	Rabbit		Does not conform with EU classification.
Acute toxicity, by inhalation:	ATE	3	mg/l/4h			Vapours
Acute toxicity, by inhalation:	ATE	0,5	mg/l/4h			Dusts or mist

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Skin corrosion/irritation:				Rabbit		Not irritant (BASF-Test)
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:				Mammalian	OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Carcinogenicity:				Mouse	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Negative
Reproductive toxicity:	NOAEL	1,3	mg/l	Mouse	OECD 416 (Two-generation Reproduction Toxicity Study)	
Specific target organ toxicity - repeated exposure (STOT-RE):	NOAEL	0,13	mg/l	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	
Aspiration hazard:						Negative
Symptoms:						abdominal pain, vomiting, headaches, gastrointestinal disturbances, drowsiness, visual disturbances, watering eyes, nausea, mental confusion, intoxication, dizziness

11.2. Information on other hazards

Liquimate Kraftkleber 8050 MS						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

Liquimate Kraftkleber 8050 MS							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.

12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.

Trimethoxyvinylsilane							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	191	mg/l	Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	168,7	mg/l	Daphnia magna	Regulation (EC) 440/2008 C.2 (DAPHNIA SP. ACUTE IMMOBILISATION TEST)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	28,1	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	
12.1. Toxicity to algae:	EC50	72h	>100	mg/l	Selenastrum capricornutum	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	NOEC/NOEL	72h	25	mg/l	Selenastrum capricornutum		
12.2. Persistence and degradability:	BOD	28d	51	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Not readily biodegradable
12.3. Bioaccumulative potential:	Log Kow		1,1				Not to be expected 20 °C, QSAR
12.4. Mobility in soil:							Slight
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC10	5h	1000	mg/l	Pseudomonas putida		
Toxicity to bacteria:	EC50	3h	>2500	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	

3-(trimethoxysilyl)propylamine							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	> 934	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	Analogous conclusion

12.1. Toxicity to daphnia:	EC50	48h	331	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	Analogous conclusion
12.1. Toxicity to algae:	EC50	72h	> 1000	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion
12.2. Persistence and degradability:		28d	67	%		OECD 301 A (Ready Biodegradability - DOC Die-Away Test)	
12.2. Persistence and degradability:		28d	76	%		OECD 306 (Biodegradability in Seawater)	
12.3. Bioaccumulative potential:	Log Kow		0,2				Not to be expected 20 °C, QSAR
12.4. Mobility in soil:							Slight
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
12.6. Endocrine disrupting properties:							Negative
Toxicity to bacteria:	EC50		3400	mg/l	activated sludge		
Toxicity to bacteria:	EC10	6h	13	mg/l	Pseudomonas fluorescens		Analogous conclusion

Carbon black

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	>1000	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	24h	>5600	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	NOEC/NOEL	3d	10000	mg/l	Scenedesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:							Not biodegradable
12.3. Bioaccumulative potential:							Not to be expected
Toxicity to bacteria:	EC0	3h	>=800	mg/l	activated sludge	Regulation (EC) 440/2008 C.22 (SOIL MICROORGANISMS - CARBON TRANSFORMATION TEST)	
Water solubility:							Insoluble, Product floats on the water surface.

Calcium carbonate

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h			Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	No observation with saturated solution of test material.

12.1. Toxicity to daphnia:	EC50	48h			Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	No observation with saturated solution of test material.
12.1. Toxicity to algae:	EC50	72h	>14	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	NOEC/NOEL	72h	14	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:							Not relevant for inorganic substances.
12.3. Bioaccumulative potential:							Not to be expected
12.4. Mobility in soil:							n.a.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC50	3h	>1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Toxicity to bacteria:	NOEC/NOEL	3h	1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Other organisms:	EC50	21d	>1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Glycine max
Other organisms:	EC50	21d	>1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Lycopersicon esculentum
Other organisms:	EC50	21d	>1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Avena sativa
Other organisms:	NOEC/NOEL	21d	1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Glycine max
Other organisms:	NOEC/NOEL	21d	1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Lycopersicon esculentum
Other organisms:	NOEC/NOEL	21d	1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Avena sativa
Other organisms:	EC50	14d	>1000	mg/kg dw	Eisenia foetida	OECD 207 (Earthworm, Acute Toxicity Tests)	
Other organisms:	NOEC/NOEL	14d	1000	mg/kg dw	Eisenia foetida	OECD 207 (Earthworm, Acute Toxicity Tests)	

Other organisms:	EC50	28d	>1000	mg/kg dw		OECD 216 (Soil Microorganisms - Nitrogen Transformation Test)	
Other organisms:	NOEC/NOEL	28d	1000	mg/kg dw		OECD 216 (Soil Microorganisms - Nitrogen Transformation Test)	
Water solubility:			0,0166	g/l		OECD 105 (Water Solubility)	20°C

Methanol							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	15400	mg/l	Lepomis macrochirus	OECD 203 (Fish, Acute Toxicity Test)	EPA-660/3-75-009
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	208	mg/l	Daphnia magna	QSAR	
12.1. Toxicity to daphnia:	EC50	96h	18260	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	EC50	96h	22000	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	99	%		OECD 301 D (Ready Biodegradability - Closed Bottle Test)	Readily biodegradable
12.3. Bioaccumulative potential:	BCF		28400		Chlorella vulgaris		Not to be expected
12.3. Bioaccumulative potential:	BCF	72h	<10		Cyprinus caprio		
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	IC50	3h	>1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Other information:	Log Pow		-0,77				
Other information:	DOC		<70	%			
Other information:	BOD		>60	%			

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.

Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)

08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

Recommendation:

Sewage disposal shall be discouraged.

Pay attention to local and national official regulations.

E.g. suitable incineration plant.

E.g. dispose at suitable refuse site.

For contaminated packing material

Pay attention to local and national official regulations.

Empty container completely.

Uncontaminated packaging can be recycled.

Dispose of packaging that cannot be cleaned in the same manner as the substance.

SECTION 14: Transport information

General statements

Transport by road/by rail (ADR/RID)

14.1. UN number or ID number: Not applicable

14.2. UN proper shipping name:

Not applicable

14.3. Transport hazard class(es): Not applicable

14.4. Packing group: Not applicable

14.5. Environmental hazards: Not applicable

Tunnel restriction code: Not applicable

Classification code: Not applicable

LQ: Not applicable

Transport category: Not applicable

Transport by sea (IMDG-code)

14.1. UN number or ID number: Not applicable

14.2. UN proper shipping name:

Not applicable

14.3. Transport hazard class(es): Not applicable

14.4. Packing group: Not applicable

14.5. Environmental hazards: Not applicable

Marine Pollutant: Not applicable

EmS: Not applicable

Transport by air (IATA)

14.1. UN number or ID number: Not applicable

14.2. UN proper shipping name:

Not applicable

14.3. Transport hazard class(es): Not applicable

14.4. Packing group: Not applicable

14.5. Environmental hazards: Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

Comply with national regulations/laws governing maternity protection (national implementation of the Directive 92/85/EEC)!

Regulation (EC) No 1907/2006, Annex XVII

Diocetyl tin oxide

Regulation (EU) No 649/2012 'concerning the export and import of hazardous chemicals' must be adhered to, as the product contains a substance that falls within the scope of this Regulation.

General hygiene measures for the handling of chemicals are applicable.

Directive 2010/75/EU (VOC): 0 g/l

National requirements/regulations on safety and health protection must be applied when using work equipment.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

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SECTION 16: Other information

Revised sections:

8

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Not applicable

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents.

H226 Flammable liquid and vapour.

H317 May cause an allergic skin reaction.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H332 Harmful if inhaled.

H371 May cause damage to organs.

Flam. Liq. — Flammable liquid

Acute Tox. — Acute toxicity - inhalation

Skin Sens. — Skin sensitization

Skin Irrit. — Skin irritation

Eye Dam. — Serious eye damage

STOT SE — Specific target organ toxicity - single exposure

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.

Guidelines for the preparation of safety data sheets as amended (ECHA).

Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).

Safety data sheets for the constituent substances.

ECHA Homepage - Information about chemicals.

GESTIS Substance Database (Germany).

German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).

EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.

National Lists of Occupational Exposure Limits for each country as amended.

Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to

ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)

AOX Adsorbable organic halogen compounds

approx. approximately

Art., Art. no. Article number

ASTM ASTM International (American Society for Testing and Materials)

ATE Acute Toxicity Estimate

BAM Bundesanstalt für Materialforschung und -prüfung (= Federal Institute for Materials Research and Testing, Germany)

BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)

BCF Bioconcentration factor

BSEF The International Bromine Council

CAS Chemical Abstracts Service

CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)

CMR carcinogenic, mutagenic, reproductive toxic

DMEL Derived Minimum Effect Level

DNEL Derived No Effect Level

DOC Dissolved organic carbon

e.g. for example (abbreviation of Latin 'exempli gratia'), for instance

EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)

EC	European Community
ECHA	European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100)	Effect Concentration/Level for x % effect
EEC	European Economic Community
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
EN	European Norms
EPA	United States Environmental Protection Agency (United States of America)
ErCx, EµCx, ErLx (x = 10, 50)	Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc.	et cetera
EU	European Union
EVAL	Ethylene-vinyl alcohol copolymer
Fax.	Fax number
gen.	general
GHS	Globally Harmonized System of Classification and Labelling of Chemicals
GWP	Global warming potential
Koc	Adsorption coefficient of organic carbon in the soil
Kow	octanol-water partition coefficient
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC (Code)	International Bulk Chemical (Code)
IMDG-code	International Maritime Code for Dangerous Goods
incl.	including, inclusive
IUCILID	International Uniform Chemical Information Database
IUPAC	International Union for Pure Applied Chemistry
LC50	Lethal Concentration to 50 % of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
Log Koc	Logarithm of adsorption coefficient of organic carbon in the soil
Log Kow, Log Pow	Logarithm of octanol-water partition coefficient
LQ	Limited Quantities
MARPOL	International Convention for the Prevention of Marine Pollution from Ships
mg/kg bw	mg/kg body weight
mg/kg bw/d, mg/kg bw/day	mg/kg body weight/day
mg/kg dw	mg/kg dry weight
mg/kg ww	mg/kg wet weight
n.a.	not applicable
n.av.	not available
n.c.	not checked
n.d.a.	no data available
NIOSH	National Institute for Occupational Safety and Health (USA)
NLP	No-longer-Polymer
NOEC, NOEL	No Observed Effect Concentration/Level
OECD	Organisation for Economic Co-operation and Development
org.	organic
OSHA	Occupational Safety and Health Administration (USA)
PBT	Persistent, bioaccumulative and toxic
PE	Polyethylene
PMT	Persistent, mobile and toxic
PNEC	Predicted No Effect Concentration
ppm	parts per million
PVC	Polyvinylchloride
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
REACH-IT List-No.	6/7/8/9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
RID	Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
SVHC	Substances of Very High Concern
Tel.	Telephone
TOC	Total organic carbon
UN RTDG	United Nations Recommendations on the Transport of Dangerous Goods
VOC	Volatile organic compounds
vPvB	Very persistent and very bioaccumulative

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Liquimate Kraftkleber 8050 MS

vPvM Very persistent and very mobile

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.

These statements were made by:

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